

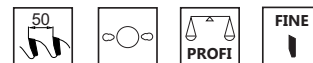


Secondary Wood Processing



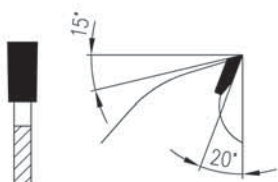
Material: Natural wood – soft, hard, wet or dry
Application: Cutting and ripping along and across the grain of natural solid wood

80-50 FZ

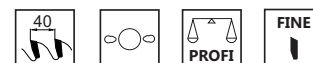


- » cutting along the grain of natural solid wood
- » suitable for prismatic beam saws

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|----|-----|
| 300 | 4,0 | 2,8 | 30 | 18 | ● |
| 350 | 4,0 | 2,8 | 30 | 20 | ● |
| 400 | 4,4 | 3,2 | 30 | 24 | ● |
| 450 | 4,4 | 3,2 | 30 | 28 | ● |
| 500 | 5,2 | 3,5 | 30 | 30 | ● |
| 550 | 5,5 | 3,5 | 30 | 32 | ● |
| 600 | 5,5 | 3,5 | 30 | 36 | ● |

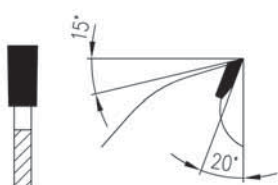


80-40 FZ

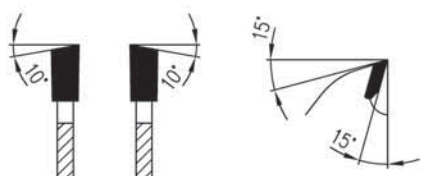


- » cutting along the grain of natural solid wood

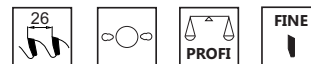
| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|----|-----|
| 200 | 2,5 | 1,6 | 20 | 16 | ● |
| 250 | 3,2 | 2,2 | 30 | 20 | ● |
| 300 | 3,2 | 2,2 | 30 | 24 | ● |
| 350 | 3,6 | 2,5 | 30 | 28 | ● |
| 400 | 3,6 | 2,5 | 30 | 32 | ● |
| 450 | 4,0 | 2,8 | 30 | 36 | ● |
| 500 | 4,0 | 2,8 | 30 | 40 | ● |
| 600 | 5,5 | 3,5 | 30 | 48 | ● |
| 700 | 5,5 | 3,5 | 35 | 56 | ● |



In case that you did not find the type of saw blades you require in our catalogue, please contact us. We will make them upon your specification.

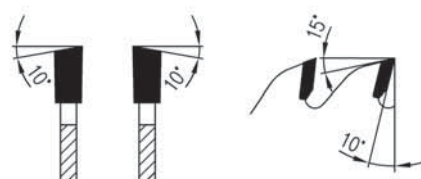


81-26 WZ



- » universal cutting along and across the grain of natural solid wood
- » cutting of plywood, unprocessed chipboard and wood based panels above 30 mm of the cutting height

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|----|-----|
| 160 | 2,5 | 1,6 | 20 | 16 | ● |
| 180 | 2,5 | 1,6 | 20 | 20 | ● |
| 200 | 2,5 | 1,6 | 20 | 24 | ● |
| 250 | 3,2 | 2,2 | 30 | 32 | ● |
| 300 | 3,2 | 2,2 | 30 | 36 | ● |
| 350 | 3,6 | 2,5 | 30 | 40 | ● |
| 400 | 3,6 | 2,5 | 30 | 48 | ● |
| 450 | 4,0 | 2,8 | 30 | 56 | ● |
| 500 | 4,0 | 2,8 | 30 | 64 | ● |
| 550 | 5,2 | 3,5 | 30 | 64 | ● |
| 600 | 6,0 | 4,0 | 30 | 64 | ● |



81-20 WZ

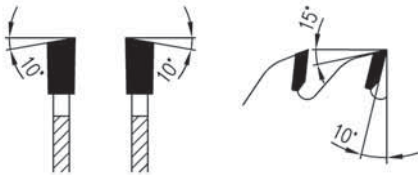


- » cutting across the grain of natural wood
- » cutting of plywood, unprocessed chipboard and wood based panels above 20 mm of the cutting height

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|-----|-----|
| 160 | 2,5 | 1,6 | 20 | 24 | ● |
| 180 | 2,5 | 1,6 | 20 | 28 | ● |
| 200 | 2,5 | 1,6 | 20 | 32 | ● |
| 250 | 3,2 | 2,2 | 30 | 40 | ● |
| 300 | 3,2 | 2,2 | 30 | 48 | ● |
| 315 | 3,2 | 2,2 | 30 | 48 | ● |
| 350 | 3,6 | 2,5 | 30 | 54 | ● |
| 400 | 3,6 | 2,5 | 30 | 64 | ● |
| 450 | 4,0 | 2,8 | 30 | 72 | ● |
| 500 | 4,0 | 2,8 | 30 | 84 | ● |
| 500 | 4,2 | 3,0 | 30 | 84 | ● |
| 550 | 5,2 | 3,8 | 30 | 84 | ● |
| 600 | 5,2 | 3,5 | 30 | 90 | ● |
| 650 | 5,9 | 4,0 | 30 | 100 | ● |

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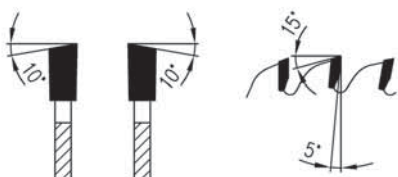
81-16 WZ



- » cutting across the grain of natural wood
- » cutting of plywood, unprocessed chipboard, wood based panels and exotic solid woods

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|-----|-----|
| 180 | 2,5 | 1,6 | 20 | 36 | ● |
| 200 | 2,5 | 1,6 | 20 | 40 | ● |
| 250 | 3,2 | 2,2 | 30 | 48 | ● |
| 300 | 3,2 | 2,2 | 30 | 60 | ● |
| 300 | 3,2 | 2,2 | 30 | 64 | ● |
| 350 | 3,6 | 2,5 | 30 | 72 | ● |
| 400 | 3,6 | 2,5 | 30 | 84 | ● |
| 450 | 4,2 | 3,0 | 30 | 84 | ● |
| 500 | 4,0 | 2,8 | 30 | 100 | ● |
| 550 | 5,0 | 3,8 | 30 | 96 | ● |
| 600 | 5,7 | 4,0 | 30 | 110 | ● |

81-13 WZ



- » cutting across the grain of natural wood
- » cutting of plywood, veneer, unprocessed chipboard, wood based panels and exotic solid woods

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|-----|-----|
| 160 | 2,5 | 1,6 | 20 | 36 | ● |
| 200 | 2,5 | 1,6 | 20 | 48 | ● |
| 250 | 3,2 | 2,2 | 30 | 60 | ● |
| 250 | 3,2 | 2,2 | 30 | 64 | ● |
| 300 | 3,2 | 2,2 | 30 | 72 | ● |
| 350 | 3,6 | 2,5 | 30 | 84 | ● |
| 400 | 3,6 | 2,5 | 30 | 96 | ● |
| 400 | 3,8 | 2,8 | 30 | 96 | ● |
| 450 | 4,0 | 2,8 | 30 | 108 | ● |
| 450 | 5,0 | 3,2 | 30 | 108 | ● |
| 500 | 5,0 | 3,2 | 30 | 120 | ● |

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81-11 WZ



- » high quality smooth cutting across the grain of natural wood
- » cutting of plywood, veneer, unprocessed chipboard, wood based panels and exotic solid woods

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|-----|-----|
| 160 | 2,5 | 1,6 | 20 | 48 | ● |
| 180 | 2,5 | 1,6 | 20 | 56 | ● |
| 200 | 2,5 | 1,6 | 20 | 64 | ● |
| 250 | 3,2 | 2,2 | 30 | 72 | ● |
| 250 | 3,2 | 2,2 | 30 | 80 | ● |
| 300 | 3,2 | 2,2 | 30 | 96 | ● |
| 350 | 3,6 | 2,5 | 30 | 108 | ● |
| 400 | 3,6 | 2,5 | 30 | 120 | ● |
| 400 | 3,8 | 2,8 | 30 | 108 | ● |
| 450 | 4,2 | 3,0 | 30 | 120 | ● |
| 500 | 4,0 | 2,8 | 30 | 144 | ● |



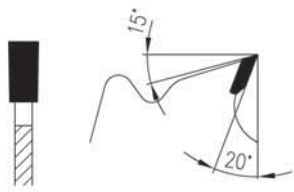
83-35 LWZ



- » cutting along and across the grain of natural solid wood
- » saw blade geometry includes a chip thickness limiter
- » anti-kick back design

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|----|-----|
| 250 | 3,2 | 2,2 | 30 | 24 | ● |
| 300 | 3,2 | 2,2 | 30 | 28 | ● |
| 315 | 3,2 | 2,2 | 30 | 28 | ● |
| 350 | 3,6 | 2,5 | 30 | 32 | ● |
| 400 | 3,6 | 2,5 | 30 | 36 | ● |
| 450 | 4,0 | 2,8 | 30 | 40 | ● |
| 500 | 4,0 | 2,8 | 30 | 44 | ● |
| 600 | 4,0 | 2,8 | 30 | 40 | ● |
| 600 | 5,2 | 3,5 | 30 | 54 | ● |

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83-55 LFZ



- » cutting along the grain of natural solid wood
- » suitable for single blade machines with manual feed
- » saw blade geometry includes a chip thickness limiter
- » anti-kick back design

| D | S | s | d | z | ●/○ |
|-----|-----|-----|----|----|-----|
| 300 | 3,6 | 2,5 | 30 | 18 | ● |
| 315 | 3,2 | 2,2 | 30 | 14 | ● |
| 350 | 4,0 | 2,8 | 30 | 20 | ● |
| 400 | 4,0 | 2,8 | 30 | 24 | ● |
| 500 | 4,0 | 2,8 | 30 | 36 | ● |
| 550 | 4,2 | 2,8 | 30 | 36 | ● |
| 600 | 4,2 | 2,8 | 30 | 36 | ● |
| 700 | 4,4 | 3,2 | 30 | 44 | ● |
| 750 | 4,5 | 3,5 | 30 | 46 | ● |



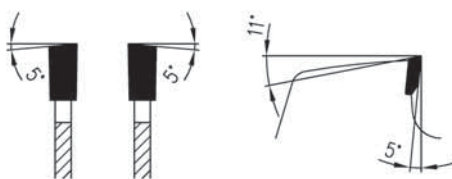
81 WZ or FZ Saw Blades for Fire Wood

- » cross cutting of natural solid wood
- » suitable for cutting of fire wood

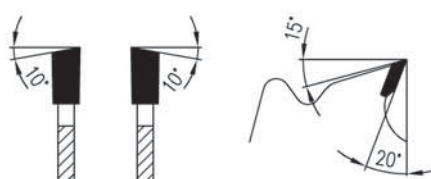


| D | S | s | d | z | Geometry | ●/○ |
|-----|-----|-----|----|-----|----------|-----|
| 600 | 4,0 | 2,8 | 30 | 40 | LWZ | ● |
| 700 | 4,2 | 3,2 | 30 | 42 | LFZ | ● |
| 700 | 4,2 | 3,2 | 30 | 84 | WZ | ● |
| 700 | 5,0 | 4,0 | 30 | 120 | WZ | ● |
| 700 | 5,0 | 3,8 | 30 | 60 | WZ | ○ |
| 700 | 6,0 | 4,5 | 30 | 42 | LFZ | ● |
| 700 | 6,0 | 4,5 | 30 | 66 | WZ | ● |
| 700 | 6,0 | 4,5 | 30 | 72 | WZ | ● |
| 900 | 6,0 | 4,5 | 40 | 96 | WZ | ● |

WZ



LWZ



LFZ



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